

## Multifunctional TM



	<b>TM 1250</b>
<b><u>Axes Information</u></b>	
X axis travel	55"
Y axis travel	59"
Z axis travel	49"
B axis travel tilt spindle	Optional
Rotary table C axis size	50" (78",118")
Rapid traverse rate XYZ	1179 ipm
Rapid traverse rate B axis	Optional
Rapid traverse rate C axis	600 rpm
C axis power	80 hp
<b><u>Spindle Information</u></b>	
Spindle RPM	20-6,500 rpm
Spindle taper	Interchangeable heads
Drive system	Motor spindle
Spindle power	50 hp
Spindle torque	283 ft lbs
<b><u>Tool Changer</u></b>	
Number of tool pockets	45
Max. diameter adjacent pockets empty	9.8
Max tool weight	44 lbs
<b><u>Accuracy</u></b>	
Positioning XYZ	* +/- 0.00025"
Repeatability XYZ	* +/- 0.00015"
Positioning C	5 arc sec
Positioning B	3 arc sec

